

Date: Thursday, 12/14/2006 3:48:19 PM
 User: Kim Johnston

Process Sheet

Split SB 07/02/22

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HI-STEP LEG ASSEMBLY
Job Number : 29978-1	
Estimate Number : 10385	
P.O. Number : N/A	Part Number : D3065041
This Issue : 12/14/2006 S.O. No. : N/A	Drawing Number : D3065 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : B
Previous Run : 28939	Material : N/A
Written By : <u> </u>	Due Date : 1/12/2007
Checked & Approved By : <u> </u>	Qty: <u>11</u> Um: Each
Comment : Est Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	29978A	STEP SPACER
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Comment: Sub-Component STEP SPACER

1 X D3065-1 B 29978A*x 11mx*

2.0	29978B	STEP SPACER
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Comment: Sub-Component STEP SPACER

1 X D3065-3 B 29978B*x 11mx*

3.0	29978C	STEP LEG
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Comment: Sub-Component STEP LEG

2 X D3065-5 B 30466C*x 22mx*

4.0	29978D	STEP SPACER
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Comment: Sub-Component STEP SPACER

1 X D3065-7 B 29978D*x 11mx*

5.0	MS20470AD44	Rivet, Universal Head
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Comment: Qty.: 30.0000 Each(s)/Unit Total : 1800.0000 Each(s)

Rivet, Universal Head

Pick:

Qty Part Number Description

Batch

30 MS20470AD4-4 Rivet

M18729*x 330mx*

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 29978

Part Number: D3065041

b Number:



Seq. #:

Machine Or Operation:

Description :

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3065 and Identify as D3065-041

mf. 07-02-22

⑪

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/02/22

⑪

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA-25

LE 07-02-23 11

9.0

QC21

FINAL INSPECTION/W/O RELEASE



⑪

Comment: FINAL INSPECTION/W/O RELEASE

07/02/23

Completion



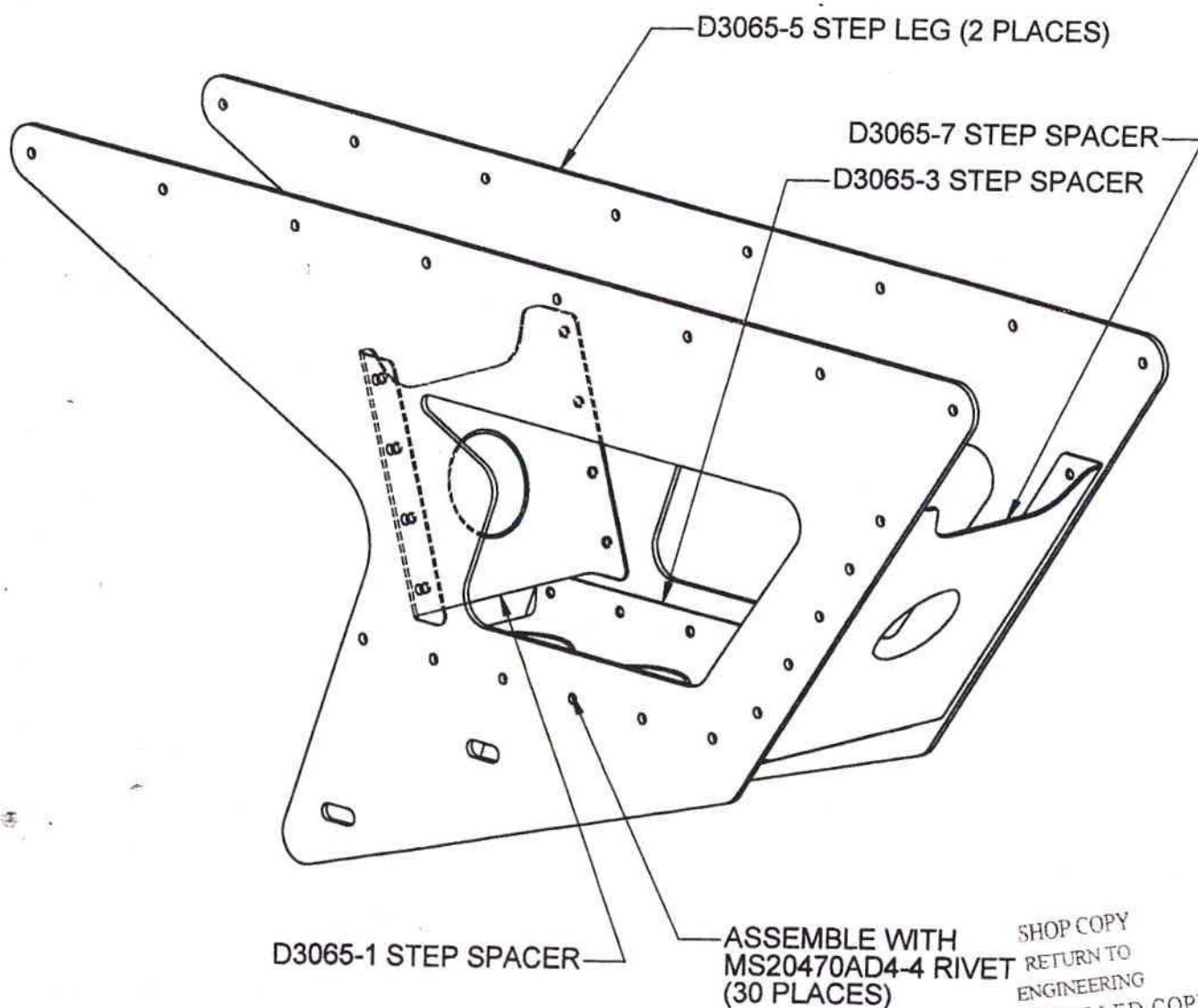
u 07-02-23

DART

DESIGN CP	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED [Signature]	DRAWING NO. D3065	REV. B SHEET 1 OF 5
DATE 06.05.23		TITLE STEP LEG ASSEMBLY	SCALE 1:2
A	02.09.11	NEW ISSUE	
B	06.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5	

RELEASED

06.06.20 [Signature]



D3065-041 STEP LEG ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29978

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